



**METAL HEADS, LLC**  
**Metal Roofing and Building Supply**  
**251-943-8615**

# 25 YEAR LIMITED GALVALUME WARRANTY

**GENERAL STATEMENT:** GALVALUME IS A PRIME HOT DIPPED ALUMINUM-ZINC ALLOY COLD ROLLED SHEET STEEL, WITH A COATING WEIGHT OF AZ-55.

**INTEGRITY:** DURING THE WARRANTY PERIOD THE GALVALUME PANEL WILL NOT RUPTURE, FAIL STRUCTURALLY OR PERFORATE AS A RESULT OF CORROSION CAUSED BY EXPOSURE TO NORMAL ATMOSPHERIC CONDITIONS. THE LIMITED WARRANTY SHALL NOT APPLY TO PROCESSED STEEL PANELS EXPOSED AT ANY TIME TO CORROSIVE OR AGGRESSIVE ATMOSPHERIC CONDITIONS, OR OTHER POST DELIVERY CONDITIONS BEYOND THE CONTROL OF THE MANUFACTURER, BUT NOT LIMITED TO:

- AREAS SUBJECT TO SALT WATER MARINE ATMOSPHERES OR TO SIGNIFICANT SPRAYING OF EITHER SALT OR FRESH WATER.
- AREAS SUBJECT TO FALLOUT OR EXPOSURE TO CORROSIVE CHEMICALS, FUMES, ASH, CEMENT, DUST, ANIMAL WASTE OR ITS DECOMPOSITION BY-PRODUCTS, CARBON BLACK, OR FALLOUT FROM COPPER, LEAD, NICKEL, OR SILVER MINING OR REFINING OPERATIONS.
- AREAS SUBJECT TO WATER RUN-OFF FROM LEAD OR COPPER FLASHINGS OR PIPING OR AREAS IN CONTACT WITH LEAD OR COPPER.
- CONDITIONS/CIRCUMSTANCES WHERE CORROSIVE FUMES OR CONDENSATES ARE GENERATED OR RELEASED INSIDE ANY BUILDING OR ENCLOSURE IN WHICH THE PROCESSED STEEL PANELS ARE STORED OR INCORPORATED WITHIN

## **ADDITIONAL CONDITIONS:**

### **STORAGE INSTRUCTIONS AND GUIDELINES:**

- STORE INSIDE A WELL VENTILATED, DRY LOCATION.
- DO NOT ALLOW MOISTURE TO REMAIN BETWEEN SHEETS SURFACES.
- BREAK THE SHIPPING BANDS ON METAL.
- WIPE SHEETS DRY.
- STORE METAL ON END OR ON AN INCLINE OF AT LEAST 8" WITH SUPPORT BOARDS UNDERNEATH TO PREVENT SAGGING. FAN SHEETS SLIGHTLY AT THE BOTTOM TO ALLOW FOR AIR CIRCULATION.
- KEEP SHEETS OF METAL OFF THE GROUND IN AN INCLINED POSITION WITH AN INSULATOR SUCH AS WOOD.
- NEVER COVER WITH PLASTIC.
- MOISTURE BETWEEN SHEETS MAY CAUSE WHITE RUST, WHICH CAN FORM IN AS LITTLE AS 24 HOURS, AND MAY CAUSE THE PANEL TO RUST IMMEDIATELY OR IN SEVERAL YEARS.
- DIRECT CONTACT BETWEEN ACQ OR CA TREATED LUMBER AND METAL ROOFING PANELS MUST BE AVOIDED.
- OUTDOOR STORAGE IS AT THE CUSTOMERS RISK. FAILURE TO COMPLY WITH THESE PRECAUTIONS RELIEVES THE MANUFACTURER OF RESPONSIBILITY FOR ANY RESULTANT DAMAGE TO OR DETERIORATION OF THE PRODUCT.
- ALL SHAVINGS FROM SCREWS MUST BE REMOVED IN ORDER FOR RUST SPOTS NOT FORM.

- ALL CLAIMS WILL BE HANDLED BY THE MANUFACTURER OF THE STEEL AND THE CUSTOMER WILL NOT HOLD METAL HEADS LLC LIABLE FOR ANY DAMAGE DUE TO THE RESULT OF A DEFECTIVE PANEL OR THE CUSTOMER'S NEGLIGENCE.